

PIVACOLLECTION



Piva Group – A completely Italian story



Piva Group was set up in Italy in 1986 to manufacture insulation panels, doors and windows made of various combinations of materials, primarily aluminium and PVC for the building trade. The search for new techniques to develop innovative products has made the Piva brand known in Italy and internationally, especially in Spain, USA, Czech Republic, United Kingdom and Australia, countries where subsidiaries have been established in over the past 10 years.

Today, Piva is a prestigious name in the building industry, thanks to its production versatility, its product quality and its wealth of experience.

A company that is always ready to match its customers' needs, where Future is the watchword.

Piva Group Worldwide



Doors and windows with character

Choosing the doors and windows for your home is an important decision, not only in terms of aesthetics, but above all for functional reasons.

A good door or window, to serve us well, must implement a number of primary characteristics including insulation against the heat in summer and the cold in winter, good acoustic comfort and protection against break-ins.

Such an important choice cannot be left to chance: it must be handled by high quality products, like the ones we manufacture.

Changing your doors and windows is

draughty



no design

*high
maintenance*

*poor sound insulation,
more noisy*

Old doors and windows

a good investment, for many reasons:

zero maintenance

good thermal insulation



design and style

sound insulation,
more comfort

New doors and windows





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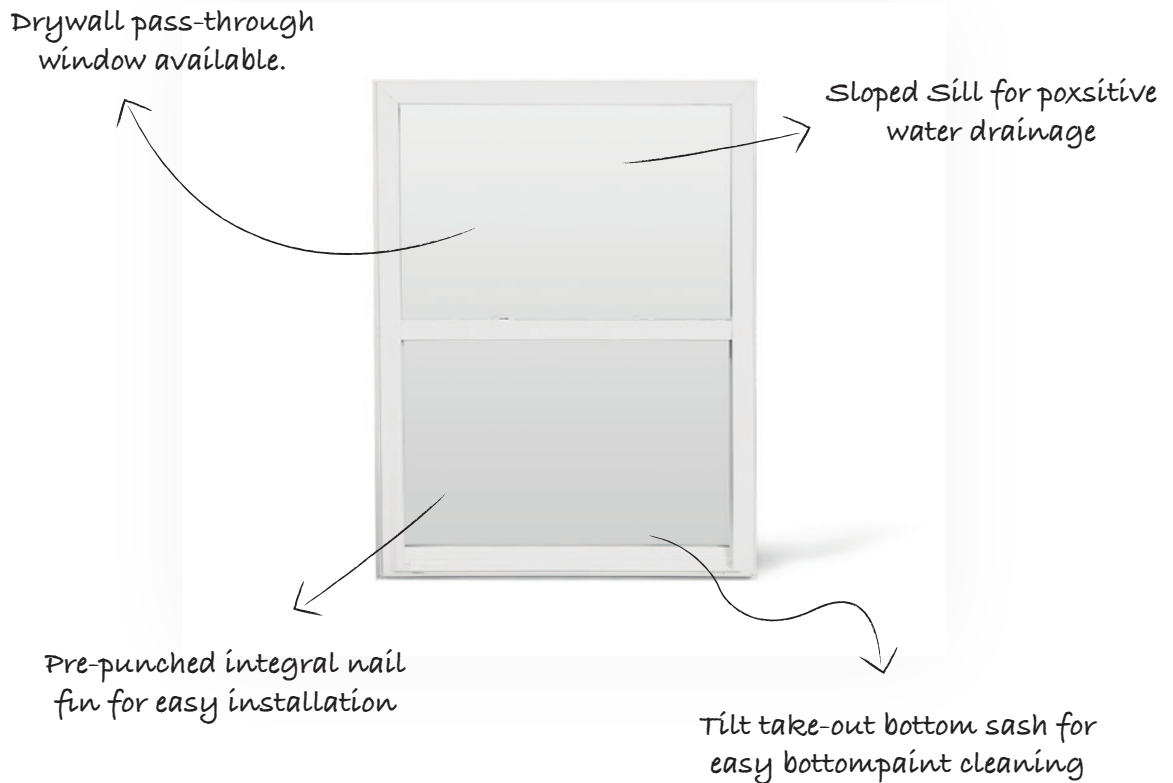
64 Series Vinyl Windows





64 Series Vinyl Windows

Single Hung



High-Performance Features & Benefits

- Smooth operating constant force balance system
- Metal reinforced meeting rail with true interlock system for added strength and security
- Dual felt wool pile weather stripper for maximum air leak protection with foam filled bulb seal at bottom of operating sash
- Fusion-welded corners along with double wall frame provides added strength and insulation
- Interlocking sweep lock with hidden zinc keeper for added security (passes forced entry test)
- Full Aluminum reinforced sash

Some typical single hung grid patterns:



no grids



colonial



perimeter



prairie



Full family of Single Hung, Single Slider, 3-Lite Slider and Direct Set Picture Window. Continuous head and sill factory mulling standard – optional field mullion.

Sealed insulating glass with Duralite metal free insulating glass system maximizes thermal performance and reduces condensation. Available glass selection: Low E glass, obscure glass, tempered glass, rain glass and gluechip glass. 7/8", 1-1/8" or 2" SDL (simulated divided lite) available –

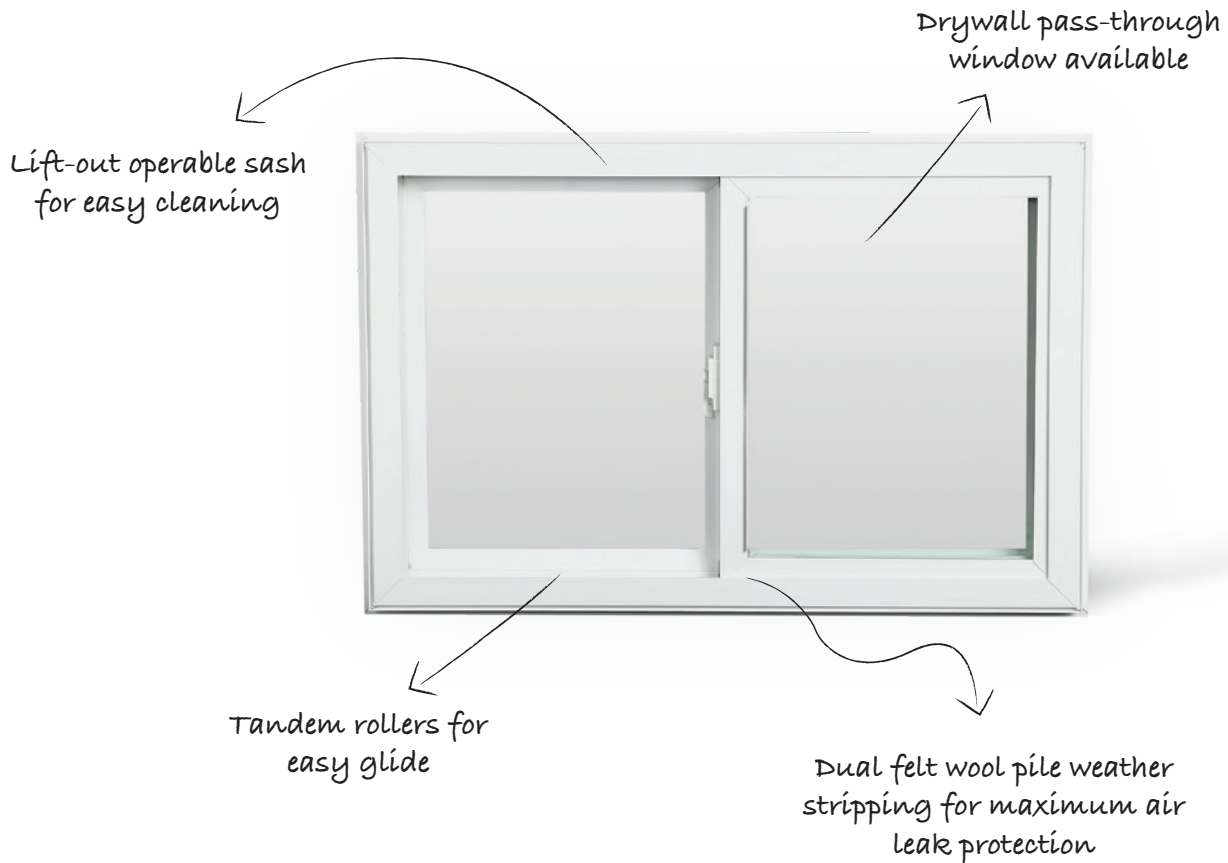
3/4" grids between the glass available- 5/8" I-G Standard – 3/4" I-G Optional.

Insect screen available (not intended as a safety screen to stop children from falling through an open window)

Geometric and architectural shapes. Limited Lifetime Warranty. Sash limiters available. Dual lift handles available and Oriel and cottage configurations available.

64 Series Vinyl Windows

Horizontal Sliding Window



High-Performance Features & Benefits

- Fusion-welded corners along with double wall frame provides added strength and insulation
- Metal reinforced meeting rail with true interlock system for added strength and security
- Pre-punched integral nail fin for easy installation
- Insect screen available (not intended as a safety screen to stop children from falling through an open window)
- Interlocking sweep lock with hidden zinc keeper for added security (passes forced entry test)
- Full Aluminum reinforced sash

Some typical horizontal sliding grid patterns:



no grids



colonial



perimeter



prairie



Full family of Single Hung, Single Slider, 3-Lite Slider and Direct Set Picture Window. Equal sash 6-0 tall windows available. Available glass selection: Low E glass, obscure glass, tempered glass, rain glass and gluechip glass, 7/8", 1-1/8" or 2" SDL (simulated divided lite) available - 3/4" grid between the glass available - 5/8" I-G Standard - 3/4" I-G Optional.

Sealed insulating glass with Duralite metal free insulating glass system maximizes

thermal performance and reduces condensation. 3-lite end vent available. Limited Lifetime Warranty

64 Series Vinyl Windows

Casement and Awning Window



High-Performance Features & Benefits

- Fusion-welded corners along with double wall frame provides added strength and insulation
- Dual compression seal weather stripping for maximum air leak protection
- Pre-punched integral nail for easy installation
- Insect screen available (not intended as a safety screen to stop children from falling through an open window)
- $\frac{7}{8}$ ", $1\text{-}\frac{1}{8}$ " or 2" SDL (simulated divided lite) available

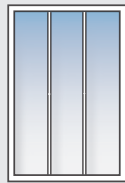
Some typical casement/picture window grid patterns:



no grids



colonial



vertical



perimeter



diamond



Full family of Casement, Awning, Direct Set Picture Window and Sash Set Picture Window. Continuous head and sill factory mulling standard – optional field mullion.

Sealed insulating glass with Duralite metal free insulating glass system maximizes thermal performance and reduces condensation.

Available glass selection: Low E glass, obscure glass, tempered glass, rain glass and gluechip glass, 5/8" I-G Standard – 3/4" I-G Optional. Limited Lifetime Warranty



343

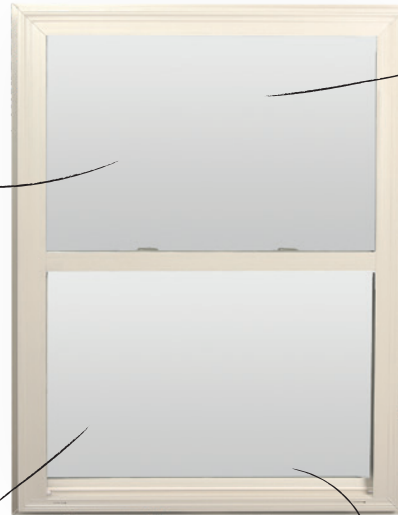


75 Series Vinyl Windows

75 Series Vinyl Windows

Single Hung

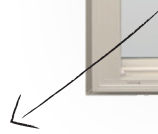
Sloped Sill for positive water drainage



Pre-punched integral nail fin for easy installation



Constant force balance system



Tilt-in bottom sash for easy cleaning



High-Performance Features & Benefits

- Brickmould face for an attractive wood look with integral "J" channel for convenient economical siding return
- Metal reinforced meeting rail with true interlock system for added strength and security
- Dual felt wool pile weather stripping for maximum air leak protection with foam filled bulb seal at bottom of operating sash
- Fusion-welded corners along with double wall frame provides added strength and insulation
- Drywall pass-through window available
- Full Aluminum reinforced sash

Some typical single hung grid patterns:



no grids



colonial



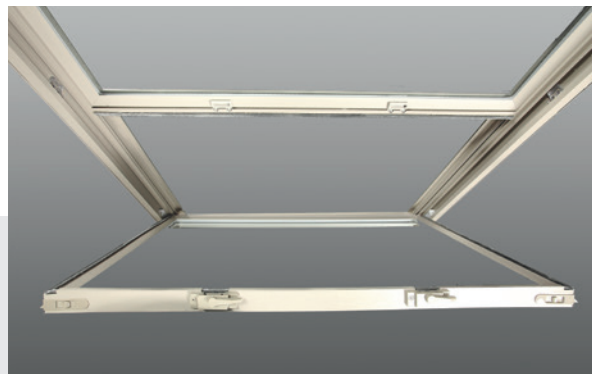
half colonial



perimeter



prairie



Full family of Single Hung, Single Slider, 3-Lite Slider and Direct Set Picture Window. Interlocking sweep lock with hidden zinc keeper for added security (passes forced entry test). Smooth operating maintenance free Continuous head and sill factory mulling standard – optional field mullion.

Insect screen available (not intended as a safety screen to stop children from falling through an open window)

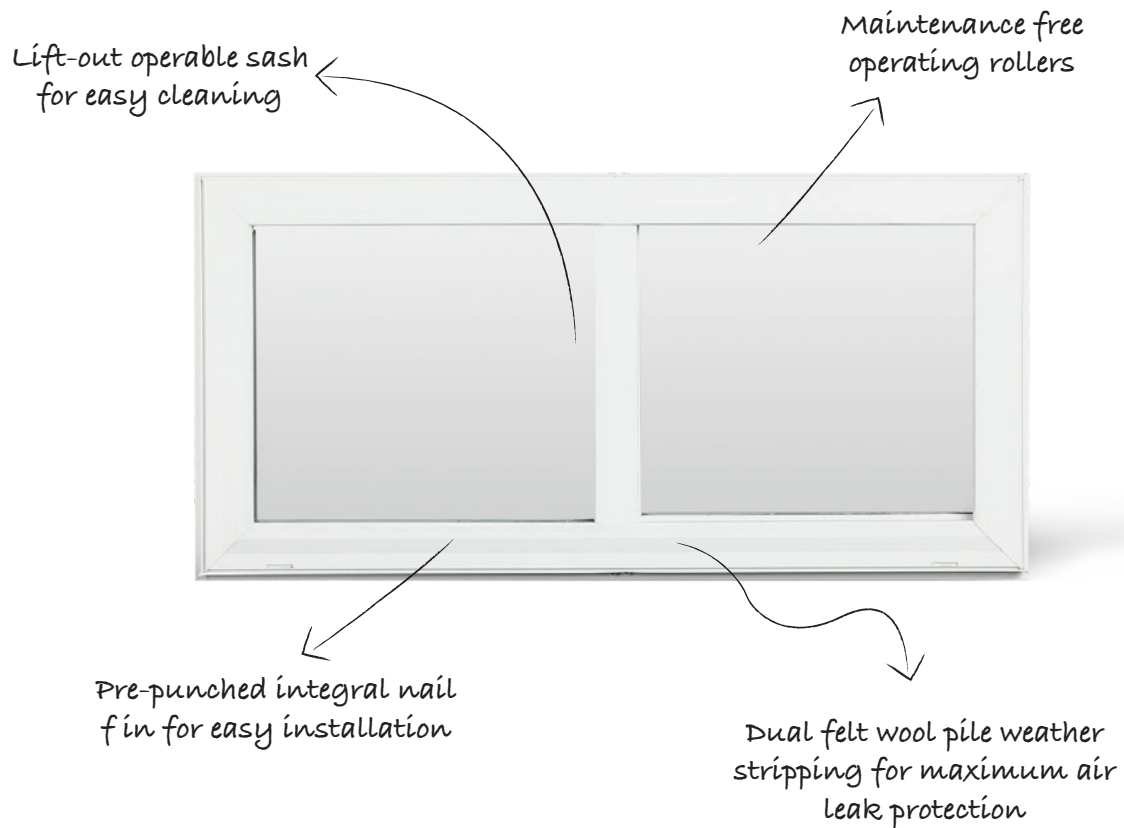
Sealed insulating glass with Duralite metal free insulating glass system maximizes

thermal performance and reduces condensation. Available glass selection: Low E glass, obscure glass, tempered glass, rain glass and gluechip glass. 7/8", 1-1/8" or 2" SDL (simulated divided lite) available – 3/4" grids between the glass available – 5/8" I-G Standard – 3/4" I-G Optional

Geometric and architectural shapes – Limited Lifetime Warranty – Sash limiters available – Dual lift handles available – Oriel and cottage configurations available

75 Series Vinyl Windows

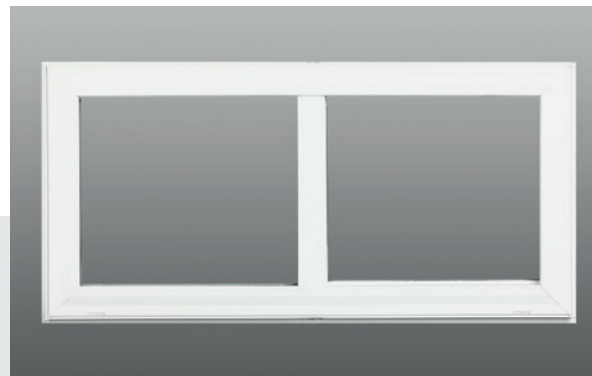
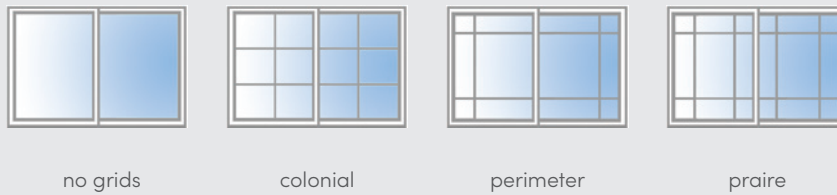
Horizontal Sliding Window



High-Performance Features & Benefits

- Brickmould face for an attractive wood look with integral "J" channel for convenient economical siding return
- Fusion-welded corners along with double wall frame provides added strength and insulation
- Metal reinforced meeting rail with true interlock system for added strength and security
- Insect screen available (not intended as a safety screen to stop children from falling through an open window)
- Drywall pass-through window available
- Full Aluminum reinforced sash

Some typical horizontal sliding grid patterns:

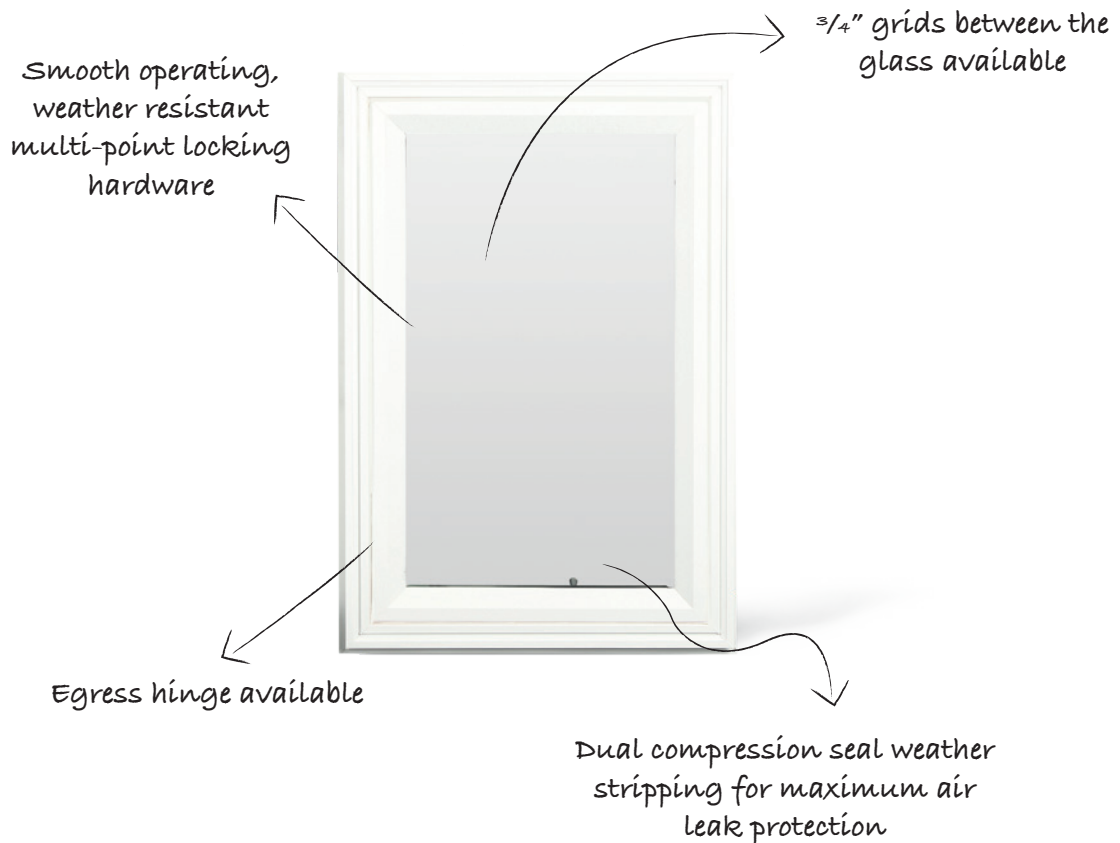


Full family of Single Hung, Single Slider, 3-Lite Slider and Picture Window. Sealed insulating glass with Duralite metal free insulating glass system maximizes thermal performance and reduces condensation. Available glass selection: Low E Glass, obscure glass, tempered glass, rain glass and gluechip glass. 7/8", 1-1/8" or 2" SDL (simulated divided lite) available - 3/4" grids between the glass available - 5/8" I-G Standard - 3/4" I-G Optional.

Interlocking sweep lock with hidden zinc keeper for added security (passes forced entry test). Limited Lifetime Warranty. Sash limiters available and 3-lite end vent available.

75 Series Vinyl Windows

Casement and Awning Window



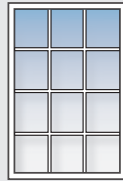
High-Performance Features & Benefits

- Fusion-welded corners along with double wall frame provides added strength and insulation
- Pre-punched integral nail fin for easy installation
- Attractive brickmould exterior face with integral "J" channel blends with any architectural style
- Insect screen available (not intended as a safety screen to stop children from falling through an open window)
- $\frac{7}{8}$ ", 1- $\frac{1}{8}$ " or 2" SDL(simulated divided lite) available

Some typical casement/picture window grid patterns:



no grids



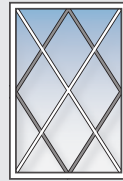
colonial



vertical



perimeter



diamond



Casement Window meets AAMA Grande 50 Performance and above.

Full family of Casement Awning, Direct Set Picture Window and Sash Set Picture Window

Sealed insulating glass with Duralite metal free insulating glass system maximizes thermal performance and reduces condensation. Available glass selection: Low E glass, obscure glass, tempered

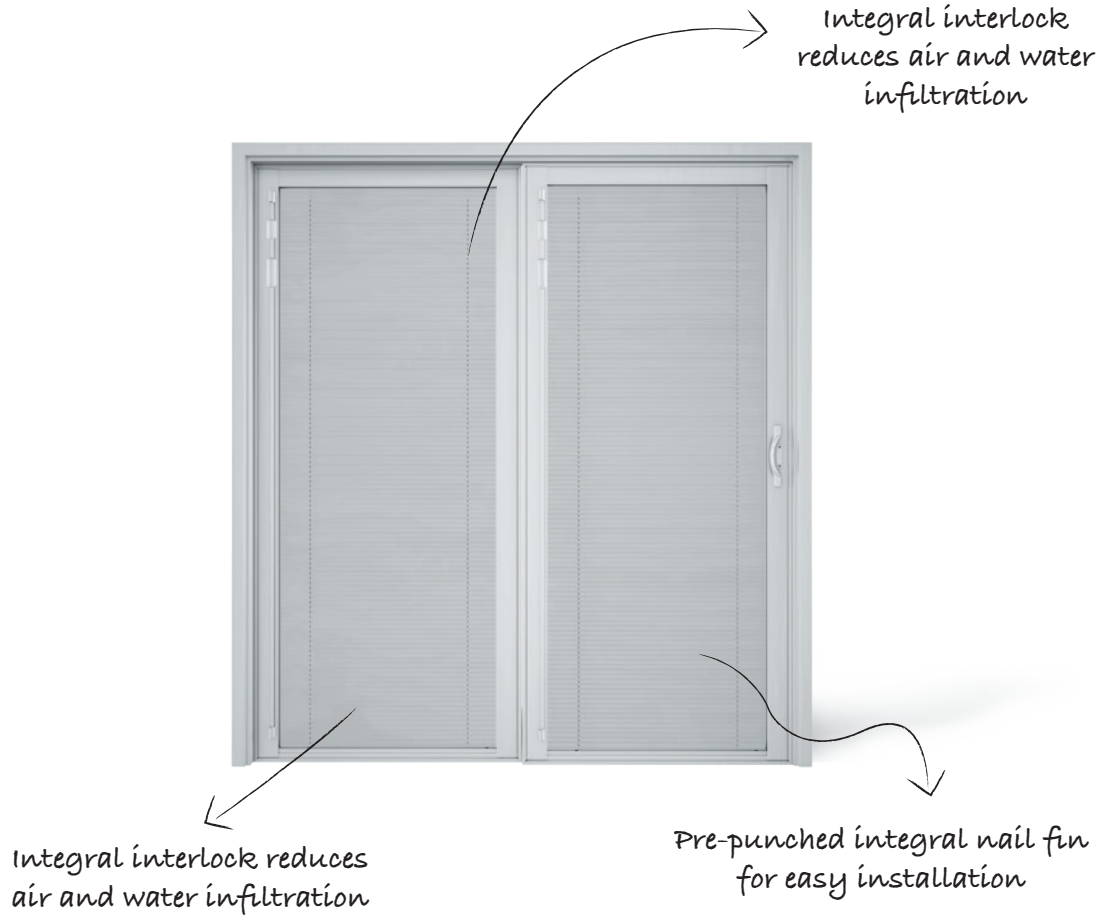


glass, rain glass and gluechip glass. - 5/8" I-G Standard - 3/4" I-G Optional.

Continuous head and sill factory mulling standard - optional field mullion - Color matched folding crank handle - Limited Lifetime Warranty

64/75 Series Vinyl Door

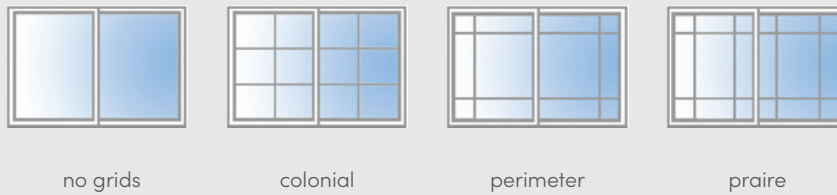
Sliding Patio Door



High-Performance Features & Benefits

- Integral interlock reduces air and water infiltration
- Dual compression seal weather stripping for maximum air leak protection
- Fusion-welded corners along with double wall frame provides added strength and insulation
- Pre-punched integral nail fin for easy installation

Some typical patio door grid patterns:



no grids

colonial

perimeter

praire



Patio door meets AAMA class 25 performance.

Sealed insulating glass with duralite metal free insulating glass system maximizes thermal performance and reduces condensation.

The smooth operating, weather resistant metal tandem rollers. Weather resistant color matched locking hardware secures the sash with one easy to use lever. Insect



screen available (not intended as a safety screen).

Available glass selection low e glass, obscure glass, tempered glass, rain glass and gluechip glass

3/4 grids between the glass available - 5/8" I-G Standard - 3/4 I-G Optional - 3-lite and 4-lite available - Limited Lifetime Warranty

An elegant choice of colors

From ancient times, colour has played a fundamental role in the life of man. History has always been rich in colors which, when used with skill, never fail to evoke unique, indescribable emotions and sensations.

Colors beautify, complete, outline, detail and highlight, and we offer a vast range of colors and finishes so that you can choose the look you desire for the perfect match of functional and personal architectonic styles.

Colors - 64 Series

Vinyl colors available



Laminated colors available



Colors - 75 Series

Vinyl colors available



Laminated colors available





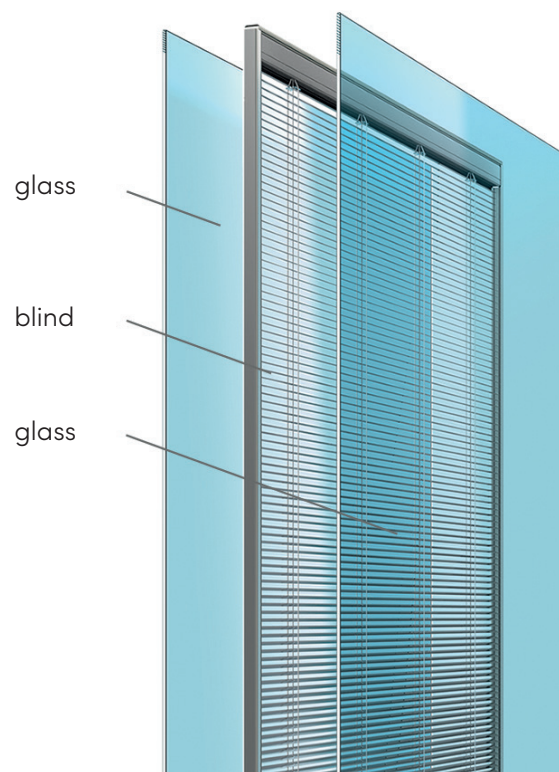
Accessories that make the difference

Blink blind system

In Blink Blinds+Glass system, the blind is encapsulated within two glass panes, i.e. in an insulating glass unit. The movement of the blind, for manual or motorised systems, does not compromise the insulating properties of the double glazing unit and is performed in a totally sealed environment.

The Blink Blinds+Glass characteristics ensure total protection against dirt, dust or weather conditions, and therefore blinds do not require any maintenance. The magnetic components have an almost indefinite life cycle having a loss of magnetic attraction of around 2% for 100 years.

The wide product choice and versatility of operation make Blink Blinds+Glass systems suitable for all types of framing systems.



**64 Series
Vinyl Windows
Single Hung**

U-Value LoE/Argon Low E 270	0.28
U-Value LoE/Argon Low E 270/i89	0.24
R-Value LoE/Argon Low E 270	3.57
R-Value LoE/Argon Low E 270/i89	4.17
SHGC No Grids	0.23
SHGC with Grids	0.20
Air Infiltration @ 25 mph	0.03 cfm/ft ²
Water Penetration	7.50 psf
Uniform Loads	+/- 75.0
Rating	PG 50-HS

64 Series Vinyl Windows Single Slider	75 Series Vinyl Windows Single Hung	75 Series Vinyl Windows Single Slider	64/75 Series Vinyl Door Sliding Patio Door
0.27	0.28	0.27	0.27
0.23	0.24	0.23	0.23
3.70	3.57	3.70	3.70
4.35	4.17	4.35	4.35
0.23	0.23	0.23	0.23
0.20	0.20	0.20	0.21
0.08 cfm/ft ²	0.20 cfm/ft ²	0.08 cfm/ft ²	12 cfm/ft ²
4.50 psf	7.50 psf	4.59 psf	4.6 psf
+/- 45.0	+/- DP50.0	+/- DP30.0 PSF	+/- 25.D
PG 30-HS	LC-PG 50-H	R-PG 30-HS	R-PG 25-SGD

Main Partners:



Piva Group prints on
environmentally conscious papers

Why choose PVC doors and windows

PVC doors and windows are fully-fledged furnishings, architectonic elements which dialogue with contemporary architecture and satisfy its requirements for energy efficiency and sustainable construction.

Piva Group doors and windows are tailor made to satisfy the client's needs for style, security and design. Doors and windows created to be unique, to interact with light and give each room its own unique character. Each PVC door or window is made with tested raw materials to ensure that it provides unparalleled quality and security.



Maintenance free



Unchanging and durable



Fire resistant



Sound insulation



Thermal insulation



Completely impermeable to water



Weather resistant



Saline fog resistant



Energy saving



Recyclable



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